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RBW6705G03031-3G-1

Job Sheet 188977



Part No: RBW6705G03031-3G-1

Job Qty: 4 pcs

Part Name: Block Simulation Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03031-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	1/18/19		0.00	4.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
111	Conventional Mill - 1 - B4B	4 pcs	1/18/19		0.00	2.00	Conventional Mill - 1 - B4B		1/19/1/24
							Conventional Mill - 2 - B4B		
120	QC 5	4 pcs	1/18/19		0.00	0.00	QC 5 - 10		DAS 38 9-88
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	4 pcs	1/18/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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Container No: S146782



3G-1

Part: FBW6705G03031

Job No: 188977

Serial No/Batch: S146782

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 01/22/19

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	MCC
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	1/18/19	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	70

Part Op 110 - Small Fab - Assemble as per DWG. Sheet 2 - Press fit 98380A548 dowel pin - Apply loctite 262/263 to mating surface
 Descriptions: of -3 and dowel pin prior to press fit

111 - Manufacture as per dwg - -Drill 0.116" hole through -3 and -5 as per DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98380A548	Dowel Pin	4 Ea (1 ea)	110-Small Fab - 1	5054334
RBW6705G03031-3G-3	Pin	4 pcs (1 ea)	110-Small Fab - 1	3146141

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	98380A548	4	96	0
	RBW6705G03031-3G-3	4	0	0

Part Specifications

Specifications could not be found.

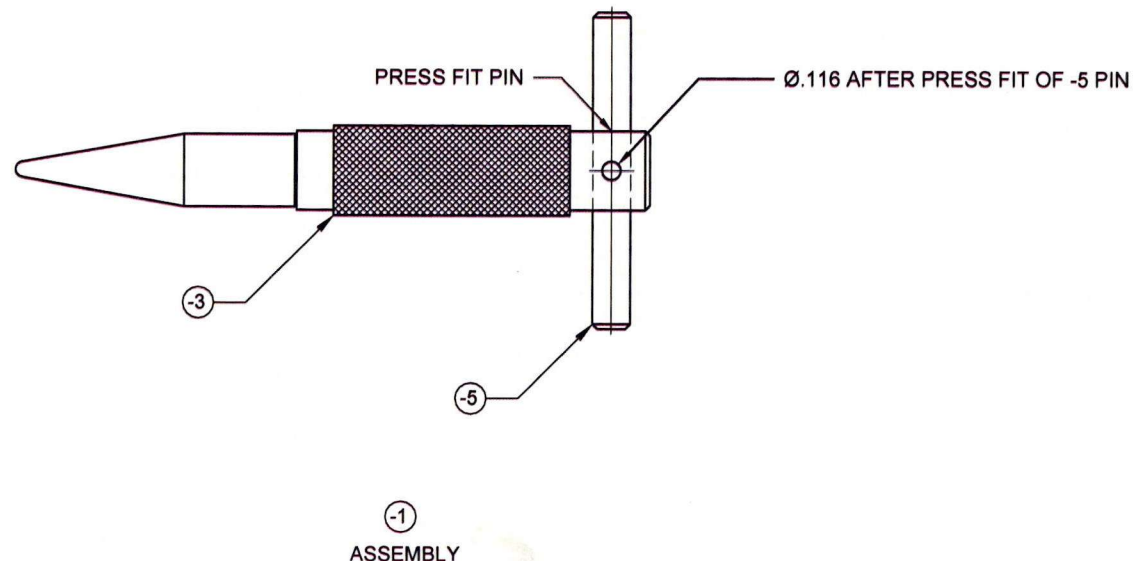
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
-	--	-	-

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WITHOUT NOTICE
WORK ORDER

NO. 188977 MGS
1901-17



RED BARN MACHINE	
TITLE BLOCK SIMULATION TOOL, M/R ACUATOR	
DWG NO. RBW6705G03031-3G-1	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	APPROVED: <i>D. Wed</i>
METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE NTS	DATE 1-28-10 SHEET 2 of 4